

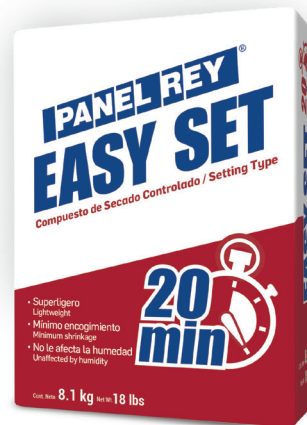
Easy Set Compound

PANEL REY[®]
EASY SET
Setting Type

Description:

Easy Set is a lightweight setting type joint compound ideal for diverse interior an exterior applications. The setting and working time range allows for fast joint finishing and next-day decoration. This product is formulated for tape embedding, crack filling and finishing over gypsum board interior applications, including metal corner beads and drywall trim.

Easy Set performs especially well when used for taping, filling fasteners and repairing deep cracks and holes. Highly recommended in areas with a high relative humidity and where water resistant boards are specified because it is almost unaffected by humidity. Easy Set compound is lightweight for easy handling and sanding. Do not expose directly to weather and apply one coat of a latex primer if used in exterior areas. Complies with and exceeds ASTM C475.



Availability:

Approximately setting time (in minutes):

| Grade | Setting time range | Some applications |
|-------|--------------------|-------------------------------|
| 5 | 5 - 15 | Patching small holes. |
| 20 | 20 - 40 | Failures repair. |
| 45 | 45 - 85 | Failures and joints repair. |
| 90 | 90 - 130 | Repairs and joints finishing. |

Features:

- **Ideal for drywall finishing and crack filling.**
- **Lightweight** – Weighs up to 10% less than regular compounds for easier handling.
- **Easy sanding** – sands easy for faster and smoother finishing.
- **Minimizes shrinkage and cracking.** Virtually unaffected by humidity.
- Can be used in high humidity weather without delaying job completion.



Make the best compound choice of the Panel Rey® family

| If you are looking for: | Joint tape (1st & 2nd coat) | Refilling metal or PVC accessories | Joint finishing & accessories | Refining nails & screws | Finish the work quickly |
|--------------------------|-----------------------------|------------------------------------|-------------------------------|-------------------------|-------------------------|
| Midweight | ★★★ | ★★★ | ✓✓ | ✓✓ | ✓✓ |
| Ultima Light | ✓✓ | ✓✓ | ★★★ | ★★★ | ✓✓ |
| Ultima Light Dust-buster | ✓✓ | ✓✓ | ★★★ | ★★★ | ✓✓ |
| Easy Set | ★★★ | ✓✓ | ✓ | ★★★ | ★★★ |

✓ Acceptable performance for this application, but you can find a better Panel Rey® product

✓✓ Very good performance for this application. We recommend using it.

★★★★ Excellent performance for this application. You will not find a better product.

Mixing:

Use clean water and equipment. Mix an 8.1kg bag of **Easy Set** dry powder and 5 litres of water. Mix powder thoroughly into water until completely wet. Initial mix should be slightly thicker or heavier than the desired working consistency. Mix until smooth. Let the initial mix soak for a few minutes. Remix for one minute adding water to achieve the desired consistency. Do not mix with other joint compounds in dry or wet form.

Application:

Minimum surface, water and air temperature of 10°C must be ensured until joints are completely dry. Apply sufficient coats to level surface, smooth before setting begins. Wait until preceding coat is hard though not necessarily dry before applying a new coat. Clean tools and containers immediately after use and before the material hardens.

Product Information:

Binder: Vinyl

Active Ingredient: Calcium Sulfate (Hemihydrates)

Packaging: 8.1kg bags

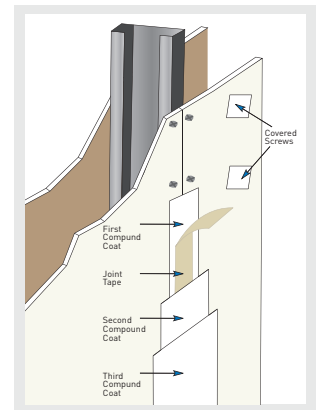
Mixing: 5L approximate per 8.1kg bag.

Coverage: 35 m²/bag

Compliance with Standards: Meet ASTM C-475

Storage: Close tightly open bags and store in a dry place.

Shelf Life: 12 mths under safe storage conditions



Warning: When mixed with water this material hardens, do not attempt to make a cast enclosing any part of the body. Avoid dust by wet sanding. Wear a NIOSH approved respirator and safety glasses or goggles for eye protection. Dust created when dry sanding or mixing may cause eye, nose, and throat or upper respiratory irritation. If eye contact occurs flush thoroughly with water for 15 minutes to remove particles. If irritation persists consult physician. Do not take internally. KEEP OUT OF REACH OF CHILDREN.

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